





Metallic Revolution









Explore a New World of Creative Expression with Metallic Colors

Metallic Colors and White Ink Produce Premium Quality Results

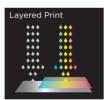
The metallic and white ink option allows Roland VS users to add value and sophistication to virtually any graphic. ECO-SOL MAX Metallic Silver ink can be printed as a spot color, or

combined with CMYK to produce a wide range of metallic and pearlescent colors. Two metallic print modes are available



to expand your options. Choose Blend print mode to print CMYKLcLm and Metallic Silver ink together for natural metallic colors. Or choose Lavered print mode to print Metallic Silver first, then CMYKLcLm with one pass. This mode achieves richer metallic colors just like by coating silver with translucent CMYK colors.





Produce Stunning Metallic Effects Easily

Roland's Metallic Texture System Library allows you to easily apply unique patterns and textures to metallic colors for added impact. Simply select a texture or pattern from the Roland swatch library in Adobe® Illustrator® and apply it to your graphic.



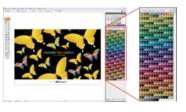


Wide Range of Metallic Colors Available with the **Roland Color System Library**

The VS series supports 512 spot metallic colors allowing you to apply one or more predefined colors to any graphic with a click of the mouse. You can also choose colors from Adobe® Illustrator®.



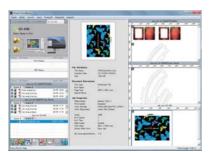




Included Software Ensures Optimum Performance

VersaWorks, Roland's Powerful, **Easy-to-Use RIP Software**

Roland's true Adobe® PostScript® 3™ RIP is easy to use and incorporates the latest CPSI engine for exceptional production output. Features include estimation of ink usage and print time for each job, control of up to four Roland devices, and accurate color matching using the Roland Color System.





Roland OnSupport for Remote Production Management

Roland OnSupport is an online customer support system allowing you to remotely track the status of your VersaCAMM VS series activities. The system sends e-mail notifications directly to your PC or mobile phone with important information such as when a job is completed and when ink is running low. With Roland OnSupport, you are free to leave your printer unattended, knowing that critical production information will be sent to you in real time. The system also provides valuable information such as how to create print files using metallic colors and tips to further enhance metallic effects.









Unique Printing Options to Drive Your Business

Choose From 3 Ink Configurations



8-Color

CMYK, Lc, Lm, Metallic Silver and White

ECO-SOL MAX Metallic Silver Ink prints as a spot color or combines with CMYK for hundreds of stunning metallic colors.



6-Colors

CMYK, Lc, Lm



Produces flawless flesh tones and photographic image quality across lighter colors.



Double CMYK CMYK+CMYK

Ideal for high volume production. No chromatic banding even with bi-directional printing due to the mirrored ink configuration.

*Ink configuration must be selected upon purchase.

New Print Head Delivers the Ultimate in Image Quality

Based on a new generation of print head technology, the VS series fires droplets of seven different sizes for beautifully smooth gradations, high-fidelity photographs and flawless solid colors. A new gold-plated print head is designed to repel ink, preventing clogs. Precision-rounded nozzles and accurate ink firing produce perfect ink droplets for unrivaled image quality.







Integrated Printing And Contour Cutting for Increased Productivity

Roland's integrated Print&Cut Technology streamlines your production environment. With this efficient, automated process, you can produce print/cut graphics of virtually any shape on one device for maximum productivity. The optional media take-up system collects Print&Cut graphics automatically for unattended operation.





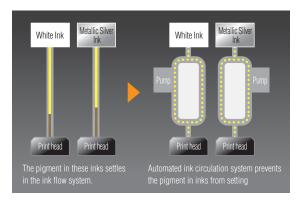
A new gold-plated print head

Automated Ink Circulation System for Consistent Long-Term Image Quality

The VS series comes with Roland's unique, automated ink circulation system that prevents the pigment in metallic silver and white inks from settling. This system automatically reduces waste of white and metallic silver inks, lowers running costs, produces exceptional image quality,

and ensures consistent metallic and white density throughout the longest production runs.





Flawless Media Feeding

The VS series features newly designed fixed media shafts and adjustable flanges for precision media tracking and easy loading and unloading of even the heaviest media rolls.





Specifications		VS-640	VS-540	VS-420	VS-300				
Printing technology		Piezoelectric inkjet							
	Width	210 to 1,625 mm (8.3 to 64 in.)	182 to 762 mm (7.2 to 30 in.)						
	Thickness	Maximum 1.0 mm (39 mil) with liner for printing							
Media	THICKHESS	Maximum 0.4 mm (16 mil) with liner and 0.22mm (9mil) without liner for cutting							
	Roll outer diameter	Maximum 210 mm (8.3 in.)							
	Roll weight	Maximum 40 kg (88 lb.)	Maximum 30 kg (66 lb.)	Maximum 25 kg (55 lb.) Maximum 25 kg (55 lb.)					
	Core diameter*1								
Printing / cutting width*2		Maximum 1,600 mm (63 in.)	Maximum 1,346 mm (53 in.)	Maximum 1,046 mm (41.2 in.)	Maximum 736 mm (29 in.)				
	Туре	Roland ECO-SOL MAX INK							
Ink cartridges	Capacity	220 cc or 440 cc							
	Colors	Eight colors (cyan, magenta, yellow, black, light cyan, light magenta, metallic silver and white), six colors (cyan, magenta, yellow, black, light cyan, and light magenta), or four colors (cyan, magenta, yellow, and black)							
Printing resolution (dots per inch)		Maximum 1,440 dpi							
Cutting speed		10 to 300 mm/s							
Blade force		30 to 300 gf							
Blade offset		0 to 1.5 mm (0 to 0.059 in.)							
Software resolution (when cutting)		0.025 mm/step (0.000984 in./step)							
Distance accuracy (when printing) *3 *4		Error of less than $\pm 0.3\%$ of distance traveled, or ± 0.3 mm, whichever is greater							
Distance accuracy (when cutting) *	3	Error of less than ±0.4% of distance traveled, or ±0.3 mm, whichever is greater							
Repeatability (when cutting) *3 *5		When distance correction has been performed (when the setting for [CUTTING MENU] - [CALIBRATION] has been made): Error of less than ±0.2% of distance traveled, or ±0.1 mm, whichever is greater ±0.1 mm or less							
Alignment accuracy for printing and cutting *3 *6		±0.5 mm or less							
Alignment accuracy for printing and cutting when reloading media *3 *7		Error of less than ±0.5% of distance traveled, or ±3 mm, whichever is greater							
, , ,	Print heater	Setting range for the preset temperature: 30 to 45°C (86 to 112°F)							
Media heating system *8	Dryer	Setting range for the preset temperature: 30 to 50°C (86 to 122°F)							
Connectivity		Ethernet (10BASE-T/100BASE-TX, automatic switching)							
Power-saving function		Automatic sleep feature							
Power requirements		AC 100 to 120 V ±10%, 8.2A, 50/60 Hz or	AC 100 to 120 V ±10%, 7.9A, 50/60 Hz or	AC 100 to 120 V ±10%, 7.2A, 50/60 Hz or	AC 100 to 120 V $\pm 10\%$, 5.6A, 50/60 Hz or				
		AC 220 to 240 V ±10%, 4.2A, 50/60 Hz	AC 220 to 240 V ±10%, 4.0A, 50/60 Hz	AC 220 to 240 V ±10%, 3.7A, 50/60 Hz	AC 220 to 240 V ±10%, 2.9A, 50/60 Hz				
Power consumption	During operation	Approx. 1,080 W	Approx. 1,050 W	Approx. 960 W	Approx. 740 W				
	Sleep mode	Approx. 14.8 W	Approx. 14.4 W	Approx. 14.5 W	Approx. 14.4 W				
Acoustic noise level	During operation	64 dB (A) or less							
	During standby		41 dB (A						
Environmental	Power on	Temperatur	e: 15 to 32°C (59 to 90°F) [20°C (68°F) or more		ondensing)				
Power off			Temperature: 5 to 40°C (41 to 104°F), F		1 (1) (2) 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
Dimensions (with stand)		2,575 (W) x 705 (D) x 1,105 (H) mm	2,315 (W) x 705 (D) x 1,105 (H) mm	2,015 (W) x 705 (D) x 1,105 (H) mm	1,705 (W) x 705 (D) x 1,105 (H) mm				
		(101.4 (W) x 27.8 (D) x 43.5 (H) in.)	(91.2 (W) x 27.8 (D) x 43.5 (H) in.)	(79.4 (W) x 27.8 (D) x 43.5 (H) in.)	(67.2(W) x 27.8 (D) x 43.5 (H) in.)				
Weight (with stand)		130 kg (287 lb.) 120 kg (265 lb.) 105 kg (232 lb.) 90 kg (199 lb.) Stand, power cord, blade, blade holder, media clamps, media holder, replacement blade for separating knife, software RIP, user's manual, etc.							
Included items		Stand, power cord, blac	de, blade nolder, media clamps, media holder, re	epiacement blade for separating knife, software	KIP, user's manual, etc.				

^{**}The media holder of this machine is exclusively for media with a paper tube core inner diameter of 3 inches. To use a 2 inch media core, please use the optionally available media flanges. **2 The length of printing or cutting is subject to the limitations of the program. **3 Using Roland specified media, loaded correctly, temperature: 25°C (77°F), humidity; 50 %RH, all pinch rollers are used, 25 mm or more for both right and left maragins and 35 mm or more front margin, excluding expansion or contraction of the media, and all correction and adjustment functions of this machine has been made properly. Not assured when the print hathester or dryer is used, **4 Using Roland specified media, print travel of 11 media 16 mm will be and 40.00 mm long, 40.00 mm long,

Roland VersaWorks System Requirements				
Operating system	Windows® 7 Professional/Ultimate (32-bit); Windows Vista® Business/Ultimate (32-bit); Windows® XP Professional Service Pack 2 or later (32-bit)			
CPU	Core™2 Duo, 2.0 GHz or faster recommended			
RAM	2 GB or more recommended			
Video card and monitor	A resolution of 1,280 x 1,024 or more recommended			
Free hard-disk space	40 GB or more recommended			
Hard-disk file system	NTFS format			
Optical drive	DVD-ROM drive			



$\label{lem:compatible} \textbf{Application software compatible with Cutting and Print\&Cut}$

Adobe® Illustrator® 10, CS, CS2, CS3, CS4 / CorelDRAW® 11, 12, X3

Options					
	Model	Description		Model	Description
	SFPLF-1300	Backlit film, 1300 mm x 30 m (51" x 98')		ESL3-4MG	Magenta, 440cc
	SV-G-1270G	Gray adhesive vinyl, 1270 mm x 30 m (50" x 98")		ESL3-4YE	Yellow, 440cc
	SV-G-610G	Gray adhesive vinyl, 610 mm x 30 m (24" x 98')		ESL3-4CY	Cyan, 440cc
	SCM-GPPG-40-127	White glossy photo paper, 1270 mm x 40 m (50" x 131')		ESL3-4BK	Black, 440cc
	SCM-GPPG-50-914	White glossy photo paper, 914 mm x 50 m (35" x 164')		ESL3-4LC	Light cyan, 440cc
ECO-SOL MAX Media	MPP-SG-1067	Semi glossy photo paper, 1067 mm x 30 m (42" x 98")	ECO-SOL MAX INK	ESL3-4LM	Light magenta, 440cc
for banners, posters, POPs	SCM-GVWG-40-137	Calendered White Vinyl, adhesive, 1370 mm x 40 m (53" x 131')		ESL3-MG	Magenta, 220cc
and vehicle graphics, etc.)	SCM-GVWG-40-152	Calendered White Vinyl, adhesive, 1520 mm x 40 m (60" x 131')		ESL3-YE	Yellow, 220cc
	SP-CL-1000T	Clear PET film, adhesive, 1000 mm x 20 m (39" x 65')		ESL3-CY	Cyan, 220cc
	SP-CL-515T	Clear PET film, adhesive, 515 mm x 20 m (20" x 65')		ESL3-BK	Black, 220cc
	ESP-CL-1300	Clear PET film, 1300 mm x 30 m (51" x 98')		ESL3-LC	Light cyan, 220cc
	SCM-GPPM-40-127	Photo mat paper, 1270 mm x 40 m (50" x 131')		ESL3-LM	Light magenta, 220cc
	SCM-GPPM-50-762	Photo mat paper, 762 mm x 50 m (30" x 164')		ESL3-MT	Metallic silver, 220cc
ECO-SOL MAX Media (for decals)	SCM-GGPET-40-500	Glossy gold PET, adhesive, 500 mm x 40 m (19" x 131')		ESL3-WH	White, 220cc
	SCM-GSPET-40-500	Glossy silver PET, adhesive, 500mm x 40 m (19"x 131")	Cleaning cartridge	SL-CL	Cleaning liquid, 1 pc.
	SCM-GGPVC-40-610	Glossy gold vinyl, adhesive, 610mm x 40 m (24" x 131')	Blades	ZEC-U5022	For thick, reflective and fluorescent vinyl, 2pcs.
	SCM-GSPVC-40-610	Glossy silver vinyl, adhesive, 610mm x 40 m (24" x 131')	Diaucs	ZEC-U5025	For thick, reflective and fluorescent vinyl, 5pcs.
	SP-M-1270	Matte PET film, 1270 mm x 30 m (50" x 98')	Blade Holders	XD-CH2	Blade holder with blade extension adjuster, made of aluminum
	SP-M-610	Matte PET film, 610 mm x 30 m (24" x 98')	Diaue Holueis	XD-CH3	Blade holder with blade extension adjuster, made of resin
ECO-SOL MAX Media (for garment heat transfer)	SCM-TTRH-25-750	Garment heat transfer, 750 mm x 25 m (29" x 82')	Automated take-up system	TU2-64/54/42/30	For VS-640/540/420/300, rolls up to 30kg (66 lbs.)
	HTSP-10-500	Special silicon paper for matte finish, 500 mm x 10 m (19.68" x 32.8')	Mutumateu take-up system	TUC-2	Controller for TU2-64/54/42/30 take-up system
	HTTA-25-500	Application film, 500 mm x 25 m (19" x 82')	*The glossiness of metallic cold	ors depends on the media	used. For best results, produce a test print on each substrate before production

About Metallic Silver and White Inks

Due to the nature of white and silver inks, the pigment in these inks will settle in the cartridge and ink flow system, requiring you to shake the cartridge before each use. Outdoor durability is three years for CMYK inks, one year for white ink, and one to three years for metallic silver ink, depending on the media used. Roland strongly recommends lamination for both indoor and outdoor graphics to ensure the quality of metallic inks.

Roland DG products that feature this environmental label meet the company's criteria for environmental consciousness, a set of standards based on ISO 14021 self-declaration type II. For more information, please visit www.rolanddg.com.



As an ENERGY STAR® partner, Roland DG Corporation has determined that this product meets the ENERGY STAR guidelines for energy efficiency. ENERGY STAR is a U.S. registered mark.



ISO 14001:2004 and ISO 9001:2008 Certified

Roland pursues both environmental protection and continuous quality improvement. Under the philosophy of preserving the environment and human health, Roland is actively working to abolish organic solvents in production, to reduce and recycle waste, to reduce power use, and to purchase recycled products. Roland constantly strives to provide the most highly reliable products available.



Roland reserves the right to make changes in specifications, materials or accessories without notice. Your actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland dealer for details. No guarantee or warranty is implied other than expressly stated. Roland shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products.

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